

## Test Report

No. CANEC1915642102

Date: 14 Aug 2019

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SHENGYI TECHNOLOGY CO., LTD.

5 WESTERN INDUSTRY ROAD, SONGSHAN LAKE, DONGGUAN CITY, GUANGDONG, P.R.  
CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as : Flexible Copper Clad Laminate

SGS Job No. : CP19-043560 - GZ

Model No. : SF280

Date of Sample Received : 08 Aug 2019

Testing Period : 08 Aug 2019 - 14 Aug 2019

Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted sample(s), the results of Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP) , Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) , and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of  
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Jessie Li

Jessie Li  
Approved Signatory



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	CAN19-156421.002	Double-side copper-clad laminate

Remarks :

- (1) 1 mg/kg = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected ( < MDL )
- (4) "-" = Not Regulated

**RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU**

Test Method : With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017 , IEC 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES , UV-Vis and GC-MS .

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	ND
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	1,000	mg/kg	8	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND



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<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Dibutyl phthalate (DBP)	1,000	mg/kg	50	ND
Butyl benzyl phthalate (BBP)	1,000	mg/kg	50	ND
Bis (2-ethylhexyl) phthalate (DEHP)	1,000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1,000	mg/kg	50	ND

### Notes :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.IEC 62321 series is equivalent to EN 62321 series  
[https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP\\_ORG\\_ID,FSP\\_LANG\\_ID:1258637,25](https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP_ORG_ID,FSP_LANG_ID:1258637,25)
- (2) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall not apply to toys which are already subject to the restriction of DEHP, BBP, DBP and DIBP through entry 51 of Annex XVII to Regulation (EC) No 1907/2006.

### Halogen

Test Method : With reference to EN 14582:2016, analysis was performed by IC.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Fluorine (F)	mg/kg	50	ND
Chlorine (Cl)	mg/kg	50	ND
Bromine (Br)	mg/kg	50	ND
Iodine (I)	mg/kg	50	ND

### Element(s)

Test Method : SGS In-house method (GZTC CHEM-TOP-004-01, with reference to US EPA Method 3052:1996), analysis was performed by ICP-OES.



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<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Antimony (Sb)	mg/kg	10	ND
Beryllium (Be)	mg/kg	5	ND

### Hexabromocyclododecane (HBCDD)

Test Method : With reference to IEC 62321:2008, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Hexabromocyclododecane (HBCDD)	mg/kg	10	ND

### Phthalate

Test Method : With reference to EN14372: 2004. Analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Dibutyl Phthalate (DBP)	84-74-2	%(w/w)	0.003	ND
Benzylbutyl Phthalate (BBP)	85-68-7	%(w/w)	0.003	ND
Bis(2-ethylhexyl) Phthalate (DEHP)	117-81-7	%(w/w)	0.003	ND
Diisononyl Phthalate (DINP)	28553-12-0 / 68515-48-0	%(w/w)	0.010	ND
Di-n-octyl Phthalate (DNOP)	117-84-0	%(w/w)	0.003	ND
Diisodecyl Phthalate (DIDP)	26761-40-0 / 68515-49-1	%(w/w)	0.010	ND
Di-n-hexyl Phthalate (DnHP)	84-75-3	%(w/w)	0.003	ND
Diisobutyl Phthalate (DIBP)	84-69-5	%(w/w)	0.003	ND
1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters (DHNUP)	68515-42-4	%(w/w)	0.010	ND
Bis(2-methoxyethyl) Phthalate (DMEP)	117-82-8	%(w/w)	0.003	ND
1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich (DIHP)	71888-89-6	%(w/w)	0.010	ND
Diisopentyl Phthalate (DIPP)	605-50-5	%(w/w)	0.003	ND
n-pentyl Isopentyl Phthalate (nPIPP)	776297-69-9	%(w/w)	0.003	ND
1,2-Benzenedicarboxylic acid, dipentyl ester, branched and linear (DPP)	84777-06-0	%(w/w)	0.010	ND
Di-n-pentyl Phthalate (DnPP)	131-18-0	%(w/w)	0.003	ND





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<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
1,2-Benzenedicarboxylic acid, dihexyl ester branched and linear(DHP)	68515-50-4	%(w/w)	0.010	ND

### Notes :

(1) DBP,BBP,DEHP, DIBP Reference information: Entry 51 of Regulation (EU) No2018/2005 amending Annex XVII of REACH Regulation (EC) No 1907/2006:

i) Shall not be used as substances or in mixtures, individually or in any combination of DBP, BBP, DEHP & DIBP, in concentrations equal to or greater than 0.1 % by weight of the plasticised material, in toys and childcare articles.

ii) Shall not be placed on the market in toys or childcare articles, individually or in any combination of DBP, BBP, DEHP, in concentrations equal to or greater than 0.1 % by weight of the plasticised material. In addition, DIBP shall not be placed on the market after 7 July 2020 in toys or childcare articles, individually or in any combination of DBP, BBP, DEHP & DIBP, in concentrations equal to or greater than 0.1 % by weight of the plasticised material.

iii) shall not be placed on the market after 7 July 2020 in articles, individually or in any combination of DBP, BBP, DEHP & DIBP, in concentrations equal to or greater than 0.1 % by weight of the plasticised material in the articles.

Please refer to Regulation (EU) No 2018/2005 to get more detail information.

(2) DINP, DNOP, DIDP Reference information: Entry 52 of Regulation (EC) No 552/2009 amending Annex XVII of REACH Regulation (EC) No 1907/2006 (previously restricted under Directive 2005/84/EC).

i) Shall not be used as substances or in mixtures, in concentrations greater than 0.1 % by weight of the plasticised material, in toys and childcare articles which can be placed in the mouth by children.

ii) Such toys and childcare articles containing these phthalates in a concentration greater than 0.1 % by weight of the plasticised material shall not be placed on the market.

Please refer to Regulation (EC) No 552/2009 to get more detail information.

### Perfluorooctane Sulfonates (PFOS)<sup>^</sup>, PFOA & PFOA Related Substances

Test Method : With reference to CEN/TS15968:2010, analysis was performed by LC-MS / GC-MS.

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Perfluorooctanoic acid (PFOA)	335-67-1	mg/kg	0.025	ND
Perfluorooctane Sulfonates (PFOS) <sup>^</sup>		mg/kg	10	ND
PFOA related substances+	-	mg/kg	1	ND

### Notes :

(1)+ PFOA related substances refer to the sum of Perfluoro-1-iodooctane (PFOI) and 1H,1H,2H, 2H-Perfluoro-1-decanol (8:2 FTOH).

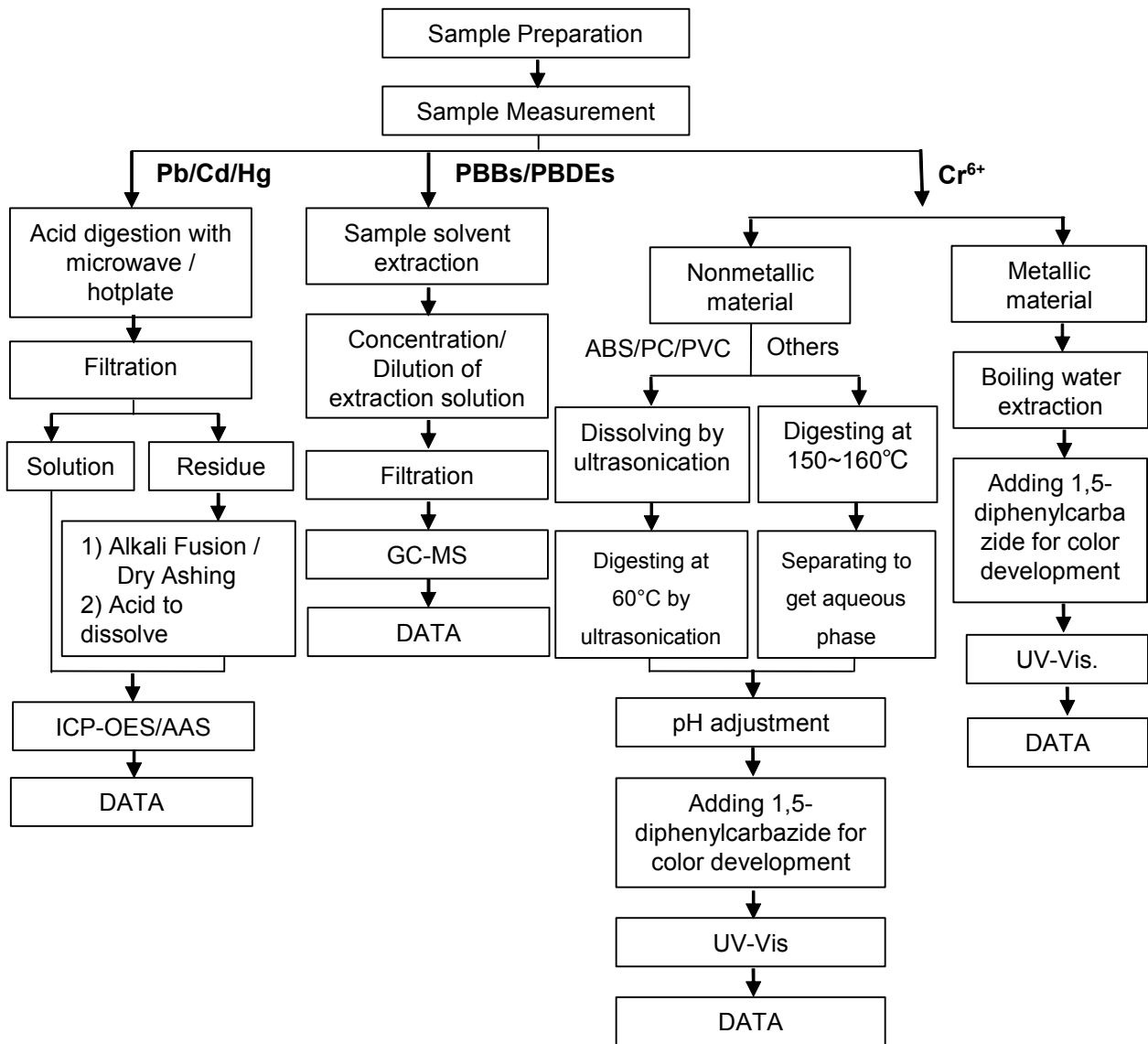
(2)<sup>^</sup>: PFOS refer to Perfluorooctanesulfonic acid and its derivatives including Perfluorooctanesulfonic acid, Perfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamide, N-Ethylperfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamidoethanol and N-Ethylperfluorooctane sulfonamidoethanol.



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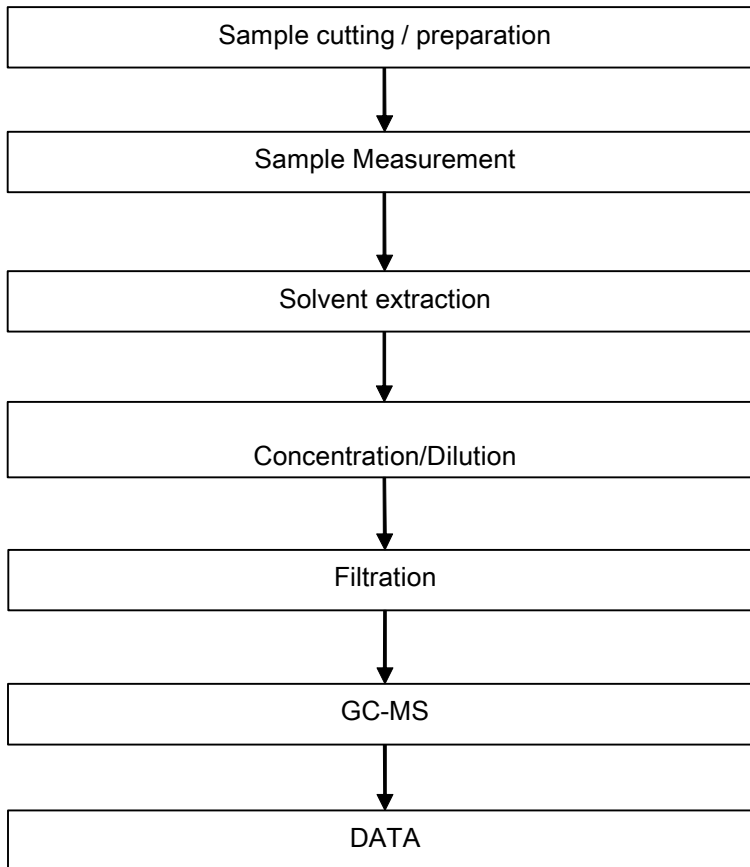
**Pb/Cd/Hg/Cr<sup>6+</sup>/PBBs/PBDEs Testing Flow Chart**

1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> and PBBs/PBDEs test method excluded).



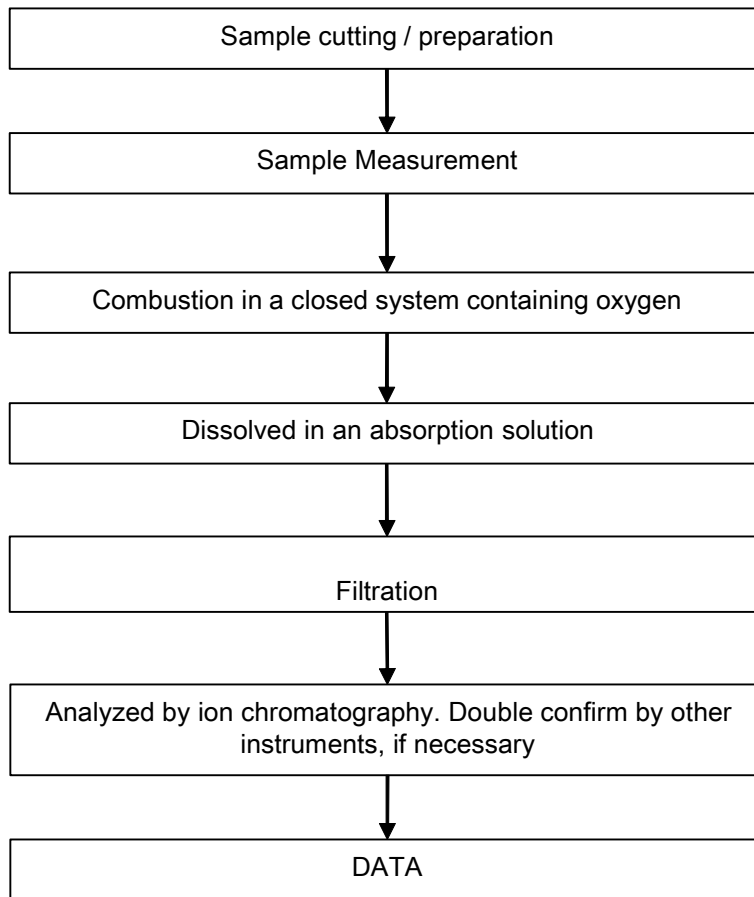
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Phthalates Testing Flow Chart



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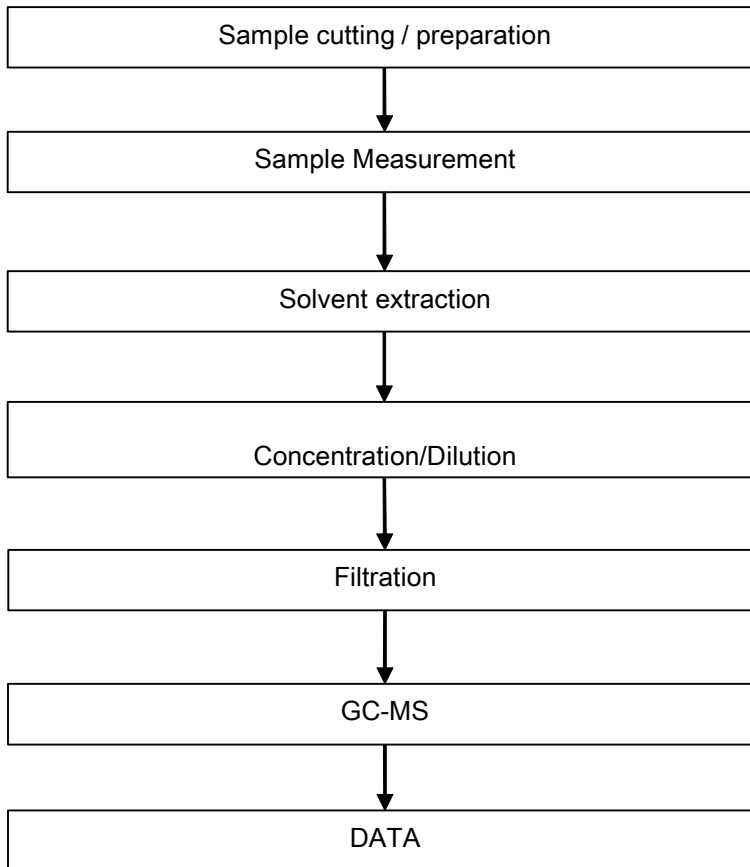
Halogen Testing Flow Chart





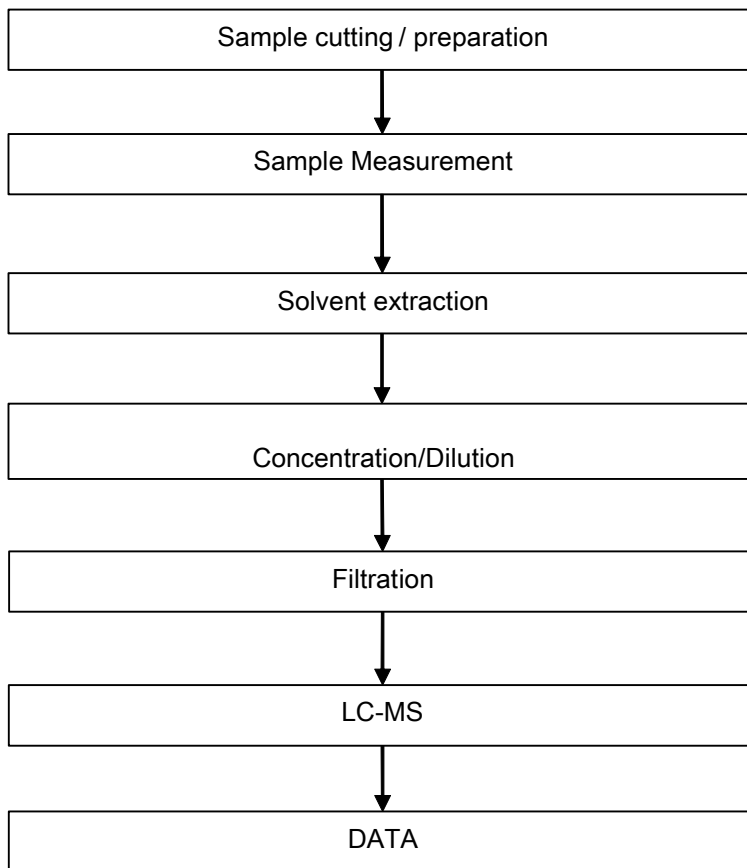
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HBCDD Testing Flow Chart



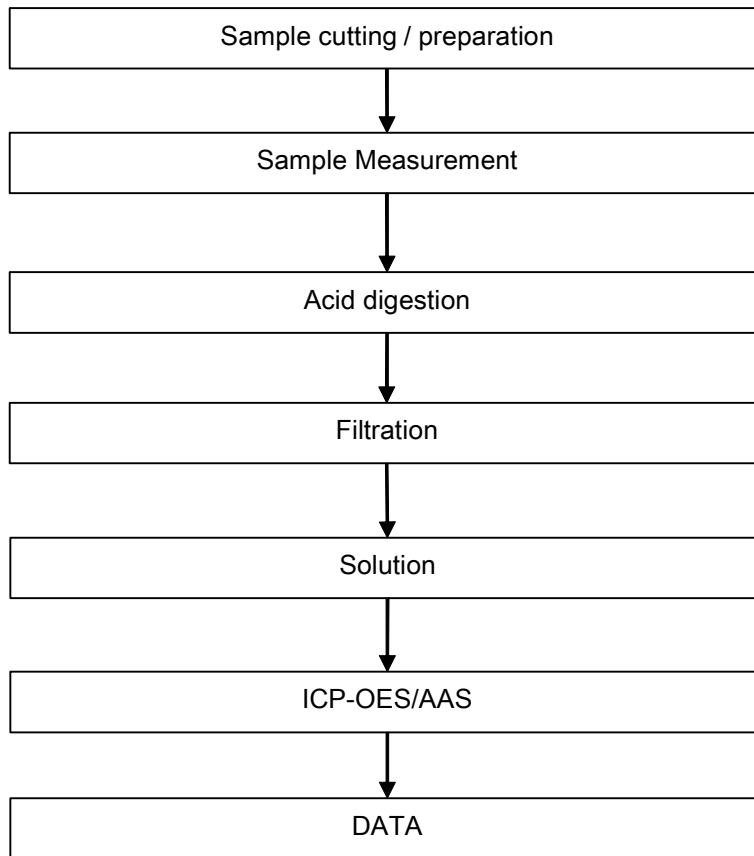
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PFOA / PFOS Testing Flow Chart

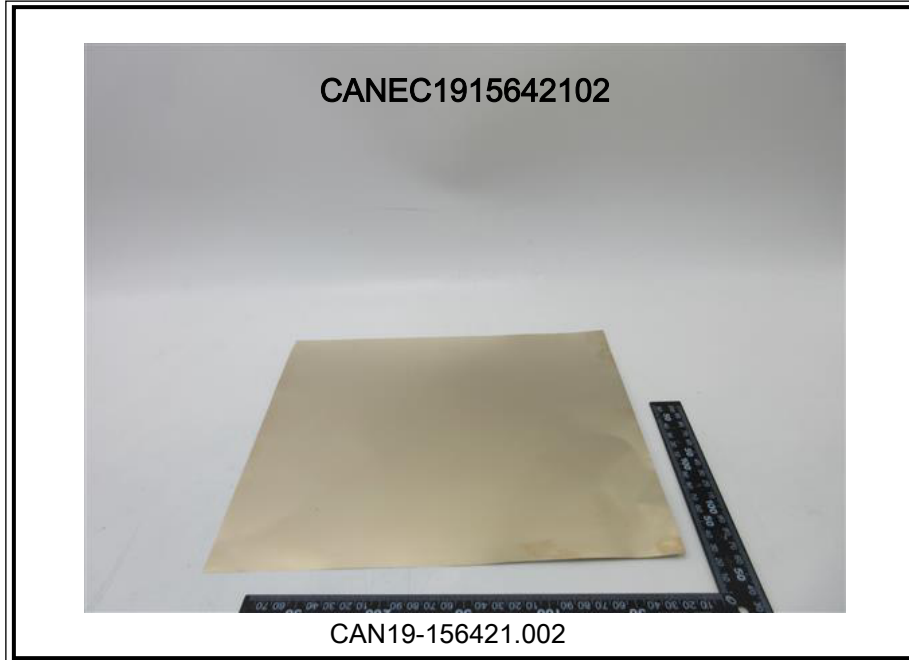


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### Elementary Testing Flow Chart



Sample photo:



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